

EXTREME REAMER SELECTION SELECT

These solid glass reamers are designed to work as a hand reamer for the delicate work or to be chucked up in your drill for the heavier duty jobs.

SOLID GLASS •
50 GRIT ABRASIVE •
14" LONG •
TAPERED TRANSITIONS •



INCLUDES ATTACHABLE HANDLE FOR DELICATE HAND REAMING!





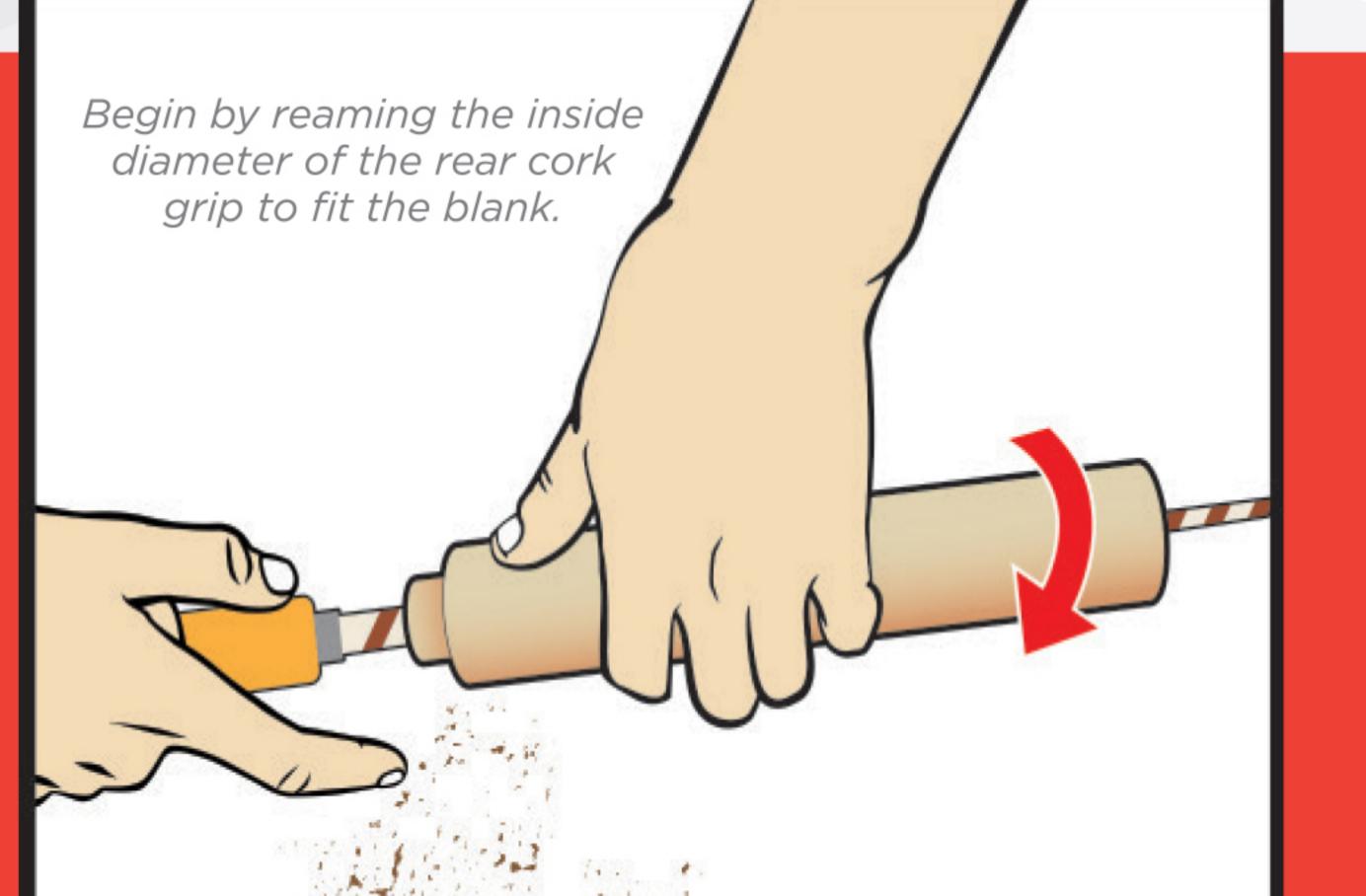
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EXTREME REAMER SET

The greatest commercial reamers available. These versatile solid glass reamers are designed to work as a hand reamer for the delicate work or to be chucked up in your drill for jobs requiring a more heavy-duty approach. All Reamers come standard with 50 Grit abrasive. This and a 32 grit abrasive tape are available in 25 foot replacement rolls.

| | SIZE SPECS | | |
|-----------|------------|-----------------|-------|
| Stock No. | Length | Tapered O.D. | |
| EXR-S | 14" | 0.215" - 0.360" | |
| EXRM-M | 14" | 0.340" – 0 | .475" |
| EXR-L | 14" | 0.495" – 0 | .575" |
| EXR-XL | 14" | 0.550" - 0 | .700" |

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DIRECTIONS:

Begin by reaming the inside diameter of the rear cork grip to fit the blank using an Extreme
Reamer. Be careful not to ream out too much.
Ideally, the cork should fit snugly over the blank.
Once you achieve a snug inside diameter, apply epoxy glue to the rod blank and slide the grip down the blank and into position.

5 PRO REAMING TIPS

MOST REAMING MISTAKES HAPPEN WHEN WE RUSH A BUILD, SO CONSIDER THESE HELPFUL REMINDERS FOR THE ROD BUILDERS OUT THERE.

1. Increase Your Reamer Sizes Slowly

If you know the EXR-XL size is the last reamer size you need for a grip, start with the smallest reamer – even though it only takes off a small amount of cork material. Then go on to each size until desired size is reached.

2. Make Sure Cork Rings Have Completely Dried

For those rod builders who are creating a custom handle made up of cork rings, make sure that all the glue has completely dried before starting to ream it out.

3. Try Using A Power Drill Instead Of Manual

Removing the reamer handle will allow the reamer to chuck into a power drill. It is important to be

very careful when power reaming as you can take too much material off quickly or possibly ream at an angle. It is recommended to try this process on some spare pieces during the learning process.

4. Use Masking Tape For Over-Reamed Handles

If you do happen to over ream your grip, don't panic. You can simply build up the area on your rod blank with masking tape. This is the same process used when centering a reel seat.

5. Be Mindful Of The Dust

Reaming cork is messy! To avoid cork dust all over your rod during the build process, try reaming away from your workstation over a trash can. You can also incorporate a shop vac to clear dust as it is created.





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